



Material - BS 3100 Grade 425C11

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 3100 Grade 425C11 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 13.500		
Nickel	Ni %	3.400 - 4.200		
Molybdenum	Mo %	0.600 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	770 min.
-	-	-	Yield Strength in Mpa	620 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	30 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
2074/H3C	AS	Australia	Casting
2074/H3CM	AS	Australia	Casting
Z 4 CN 13.4 M	AFNOR NF	France	Casting
Z 4 CND 13.4 M	AFNOR NF	France	Casting
1.4313	EN	European Union	Casting
X3CrNiMo13-4	EN	European Union	Casting
1.4313	AFNOR NF	France	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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